

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	19.03.01	Job No.:	RB18-AGUSTA	ADR Yes/No:	N	ADR Date:		ECN#:	19- 588
Product No.:	DART TOOLING AGUSTA			Created By:	VM	Approved By:	WY		
Product Name:	T/R FLAPPING LOCKING TOOL			Checked By:	WY				

Reason for Change:
CUSTOMER ISSUE / FIT ISSUE

Documents Released:

RBW6705G00632-3G REV A

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: 19-588

PAPERWORK UPDATE ☐

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10		N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MD		mdf. 19.03.01
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	MD		mdf. 19.03.01
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MD		mdf. 19.03.01
17	Update / Verify Authorized Release Certificate Database	Y	MD		mdf. 19.03.01
18	Create / Update Change Record Form / Item Card Database	Y	MD		
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:
SEE DRAWING REV A FOR SCRAP/RE-WORK COMPONENTS
CLOSE URF 19-588
RELEASE RBW6705G00632-3G REV A DRAWING
PLACE RBW6705G00632-3G REV N/A IN SUPERCEED FOLDER

Handwritten:
No 4th
W
19-03-20

ECN Verified & Complete: _____ Date: _____

Under Review Notification

Raised By: VANESSA MOREL

Date: 19.02.14

Product #: Dart Tooling AGUSTA

Product Name: FLAPPING LOCKING TOOL, T/R

Part Number (D-Part and 9-Digit) (eg. D3535-11) (eg. D3535-25) (eg. D206-642-143) (eg. RBEM324U3010101-1)	Drawing or Document & <u>Current</u> Affected Revision for each part listed	"Y" or "N" Required for Each Part Do not leave blank							Reserved ECN / URF Log Number	Instructions Relevant to Each Part (including whether CHG #'s will be affected)
		DO NOT SHIP	Red Tag/Quarantine Stock	Advise Customers	Hold all Production	Re-Work Stock	IPP Under Review (Engineer Signoff Required.)	Put Product Specifications Under Review ("Bluefiles")		
RBW6705G00632-3G	RBW6705G00632-3G REV N/A	N	N	N	N	N	N	N	19-588	see below <i>0 zero</i>
RBW6705G00632-3G-1	RBW6705G00632-3G REV N/A	Y	Y	N	Y	Y	N	N	19-588	see below <i>6-24</i>
RBW6705G00632-3G-3	RBW6705G00632-3G REV N/A	Y	Y	N	Y	Y	N	N	19-588	see below <i>4-5-10</i>

Description of Issue:

RBW6705G00632-3G rev n/a ; All stock can be use as is
 RBW6705G00632-3G-1 rev n/a ; Stock need to be re-work per new drawing
 RBW6705G00632-3G-3 rev n/a ; Stock need to be re-work per new drawing

Distribution:

VP Operations
 Director of Operations
 Director Quality Assurance
 QC Coordinator

Director of Engineering
 Chief Engineer
 Engineering Project Managers
 Engineering Clerk

Customer Support Manager
 Production Engineers
 Production Planners
 Purchasing Manager

Technical Support
 Product Manager - Solutions Provider
 Supply Chain Director / Senior Buyer
 Marketing Eugene

H:\Forms\Engineering\Approved ENG Online\URF revE.xls

ECN19-545 – what needs to be reworked? Do parts need to be scrapped and changed out? Item -16, -18 and -19 ? – RB DB3225L – no stk on top level or sub components but a lot in wip – do any of the others need to be scrapped? Sleeve need to be added into the hose assy

ECN19-579 – is it the SWA6A or just the SWA6A-700B ? what needs to be done SWA6A ; wire changed, -700B added for 3 wire option

URF19-600 – has this been released yet? We have multiple sold..do parts need to be reworked? Do boms need to be updated? Ketan is working on this one, will be release next week

URF19-588 – has this been released yet? -1/-3 need to be reworked – what needs to be done? Not started yet. I will update de drawing this week

URF19-582 – has this been released yet? 11 in stock, what needs to be reworked? Mychel working on it. Should be released this week

merci